



EJOT® Solar Fastening Systems

Imprint

Editor:

EJOT Baubefestigungen GmbH 57334 Bad Laasphe, Germany

Layout and Realisation: EJOT Baubefestigungen GmbH 57334 Bad Laasphe, Germany

Legal notes:

EJOT products are constantly enhanced. They are subject to technical changes, assortment and price changes. During planning and use of our products please comply with

accepted engineering rules, planning laws as well as relevant safety regulations. The national technical approvals granted to our products can be downloaded on the Internet at www.ejot-usa.com.

© 2011 by EJOT Baubefestigungen GmbH
EJOT®, ejotherm®, Delta PT® and PT® are registered
trademarks of EJOT GmbH & Co. KG.
CRONIMAKS®, Corremaks®, EJOFAST®, Dabo®, ECOmate®
FR-variotool® and Solar Ready® are registered trademarks
of EJOT Baubefestigungen GmbH.
DEKTITE® is a registered trademark of Deks Industries
Pty. Ltd., Bayswater Victoria, AU.

TORX®, TORX PLUS® und AUTOSERT® are registered trademarks of Acument Intellectual Properties, LLC, Troy Mich., US.

Cover Picture: COLEXON Energy AG

Your contact:

www.ejot-usa.com



Contents

| EJOT® - Your Strong Partner | page 4 |
|---|---------|
| EJOT Building Fasteners | page 5 |
| EJOT® Solar Fastening Systems JA3 & JZ3 | page 6 |
| Questionnaire EJOT® Solar Fastening Systems JA3 & JZ3 | page 12 |
| EJOT® Solar Fastening System for Concrete Substructures | page 14 |
| EJOT® Flat Roof Solar Fastening System FDS | page 16 |
| Questionnaire EJOT® Flat Roof Solar Fastening System FDS | page 19 |
| EJOT® Solar Fastening System FD | page 20 |
| EJOT® SUPER-SAPHIR Self-Drilling Screws | page 22 |
| Dektite® – Flashings for Cables of Solar Installations | page 24 |
| Tools and Accessories | page 30 |
| | |



EJOT® – your strong partner for fastening solutions in the building and solar industry

Expertise

With over 30 years of experience and development know-how "Made in Germany", we know the needs concerning fastening tasks on building envelopes very precisely. Our knowledge is the base and source of our products and solutions to offer real benefits to our customers.

Quality and efficient assembly

The quality of our products surpasses planning laws and legal requirements.

Our aim is to ensure quick and easy assembly.

□ Customer-friendly service

We make a point of building friendly and trustful relationships with our customers. If necessary our employees go directly to the building site. We share our know-how in training seminars.

☐ There for you worldwide

Our worldwide sales and service network with its own companies and partners as well as a worldwide project support team is glad to help our customers at any time.

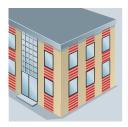


EJOT Building Fasteners: Over 30 years of building envelope expertise



ILB ETICS





VHF FLD





IFF BSA



1. Industrial Lightweight Construction (ILB)

High-quality fasteners for fixing profiled sheets and sandwich panels in the industrial lightweight construction

2. External Thermal Insulation Composite Systems (ETICS)

Special anchors for fixing insulation on external wall systems

3. Rear Ventilated Facades (VHF)

Fasteners and anchors for fixing substructures and facade fascias of rear ventilated systems

4. Flat Roofing (FLD)

Fasteners, and installation tools for the efficient attachment of insulation and waterproofing membrane to flat roofs and slightly sloping roofs.

5. Industrial Window and Facade Technology (IFF)

High quality fasteners for the window and door production and the use in aluminum/glass facade systems

6. Fastening Systems for Solar Installations (BSA)

For fastening of mounting systems for photovoltaic and thermal solar installations.

EJOT® The Quality Connection



EJOT® Solar Fastening
Systems JA3 & JZ3 –
For fastening of mounting
systems for photovoltaic
and thermal solar
installations on exposed
fastener metal panel roofs

- Solution for rooftop PV and solar thermal installation on commercial, industrial and agricultural buildings, as well as on certain residential buildings with corrugated and trapezoidal metal roofs
- ☐ Simple and secure installation process
- Reduced installation time
- ☐ Highly engineered thread-form that fastens in metal and wood substructures
- Precise defined depth (control) stop that allows a project-related initial sizing incl. fastener positioning scheme
- Design that includes a proven sealing system for corrugated and trapezoidal metal roofs
- ☐ Minimum risk of material damage problems
- ☐ Secure and repeatable installation results
- Applicability to all common mounting systems and strut rails
- ☐ High product quality through strict quality controls
- Very secure anchoring through fastening directly into the substructure
- ☐ Technically approved fastening system
- Perfect adjustment to your project
- □ The EJOT Solar Fastening System is NOT a hanger bolt!



EJOT® Solar Fastening Systems – All advantages at a glance

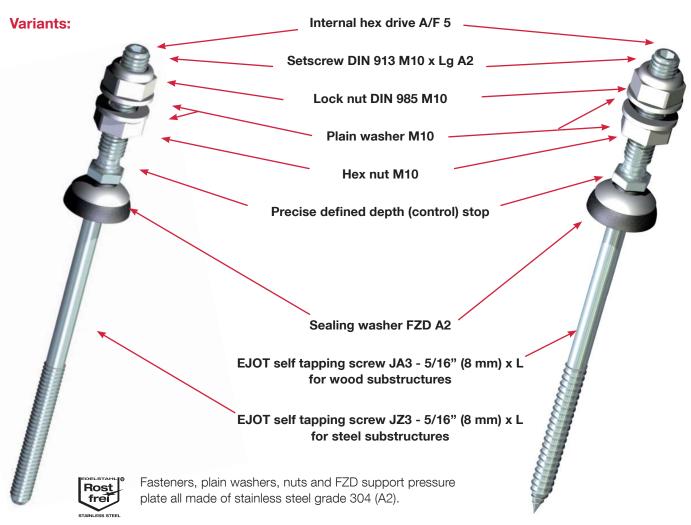
- Labor saving installation
- □ The installation is very secure through the transfer of tensile loads and pressure forces directly into the substructure
- □ A solar installation can easily be mounted on an existing roof – the old screws can be replaced with EJOT Solar Fastening Systems JA3 & JZ3, using the existing holes
- ☐ Minimum risk of leakage problems
- ☐ The installer cannot change the predefined fastener setup which avoids the alteration/elimination of important quality and performance characteristics
- Competent consulting services
- ☐ Application engineering and technical support
- ☐ Flexibility regarding special requests
- Short lead-time from North American inventory shipped on a Just-In-Time (JIT) basis

Note:

If an already existing roof is concerned, which is fastened onto steel substructures with \emptyset ¼" or smaller (5.5 or 6.3 mm), it is possible to remove the old screws and replace them with \emptyset 8 mm EJOT Solar Fastening Systems. The pre-drilling diameter has to be observed at all times.

Due to the specific characteristics of standing seam roofs these fastening systems are not suited for such applications.

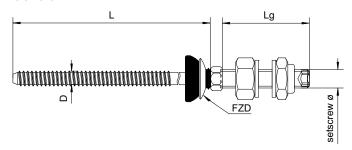


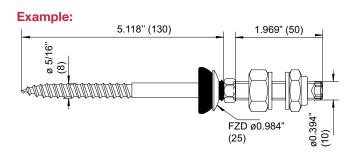




Product key:

General:





7.3 inches EJOT Solar Fastening System for wood substructure

Code: JA3-SB-8.0 x 130/50 FZD

(in inches: JA3-SB-5/16" x 5.118"/1.969" FZD)

JA3 (or JZ3) - $SB - D \times L / Lg + FZD$

| D | = diameter of screw (lower part) |
|------|---------------------------------------|
| L | = length of screw (lower part) |
| Lg | = length of setscrew (upper part) |
| JZ3 | = thread type for steel substructures |
| .143 | - thread type for wood substructures |

Standard is a Ø 5/16" (8 mm) fastener with M10 x 1.969" (50 mm length) setscrew; the length L is variable and has to be chosen according to the respective project.



US standard product range:

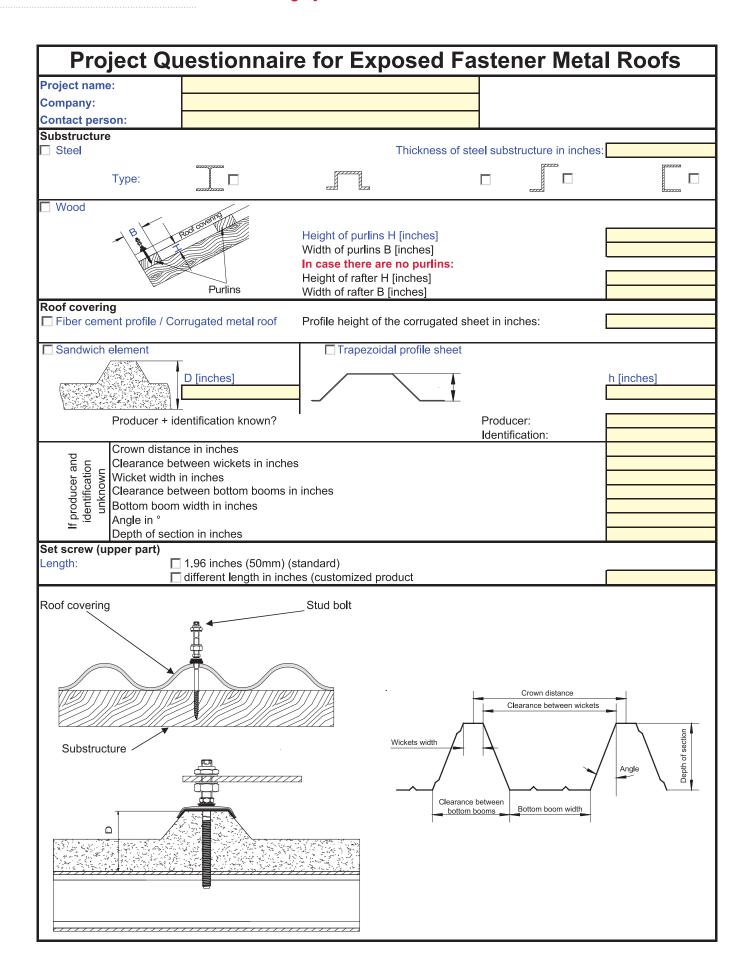
| Version | JZ3-SB- | JA3-SB- | |
|----------------------------|-------------------------------|-------------------------------|--|
| | for steel substructures | for wood substructures | |
| Material | stainless steel A2, grade 304 | stainless steel A2, grade 304 | |
| Drive | A/F 5 | A/F 5 | |
| Setscrew | M10 x 1.969" (50 mm length) | M10 x 1.969" (50 mm length) | |
| Sealing systems | FZD | FZD | |
| Ø inches (mm) | 5/16" (8 mm) | 5/16" (8 mm) | |
| | 3.150" (80 mm) | 3.150" (80 mm) | |
| Covery length Linehee (mm) | 4.921" (125 mm) | 5.118" (130 mm) | |
| Screw length L inches (mm) | 5.906" (150 mm) | 5.906" (150 mm) | |
| | 7.874" (200 mm) | 7.874" (200 mm) | |

Other lengths project-related available upon request!



Installation note:

| Screw | Description | Sub- structure [inches (mm)] | Pre- drilling Ø [mm] | Drive at setscrew | Screw length/ Insertion depth [inches (mm)] |
|-------|-----------------------|------------------------------------|----------------------------|------------------------------------|---|
| | | 0.059" < 0.197" (1.5 < 5.0 mm) | 6.8 mm | | |
| • | JZ3-SB-8 xL/LG-FZD | 0.197" < 0.295" (5.0 < 7.5 mm) | 7.0 mm | A/F 5 (internal hexagon | screw length: thickness of sandwich element or height of trapezoidal profile + 0.787" (20 mm) |
| | | 0.295" < 0.394" (7.5 < 10 mm) | 7.2 mm | with width across flats 5mm) | |
| | | ≥ 0.394" (≥ 10 mm) | 7.4 mm | | (===::, |
| | JA3-SB-8 xL/LG-FZD | Wood | 5.5 mm | A/F 5 | embedment in wood: 1.260" - 3.780" (32 - 96 mm) |



| Duilding disconsions | | |
|--|---|-------------|
| Building dimensions | AAP JUL - FF - G | |
| | Width a [feet] | |
| | Length b [feet] | |
| 5 | Height h [feet] | |
| | | |
| | Roof slope α | |
| | Roof shape (flat roof, hip roof, gable ro | of) |
| | | |
| \begin{align*} \begin | Attic height [feet] | |
| 3 | Eaves radius [feet] | |
| | Eaves slope [°] | |
| Y Y | | |
| Type of building | One | en building |
| 1,7,1 | | ed location |
| | | I pressure |
| Roof covering | intorne | i procedure |
| Roof covering | Durlin angeing a finahaal | |
| n _o , | Purlin spacing e [inches] | |
| | Rib width b _R [inches] | |
| | Element color (RAL) | |
| | | |
| | Thickness of face sheet (gauge, AWG) | |
| | 29 ga (0.343 m | |
| | 26 ga (0.455 m | |
| · · · · · · · · · · · · · · · · · · · | 24 ga (0.607 m | |
| Purlins | Steel 22 ga (0.759 m | |
| | 20 ga (0.912 m | m) 🔲 |
| , | 18 ga (1.214 m | m) 🗖 |
| | ot | ner |
| | 29 ga (0.287 m | m) 🗖 |
| | 26 ga (0.404 m | |
| | 24 ga (0.511 m | |
| | Aluminum 22 ga (0.643 m | |
| | 20 ga (0.813 m | |
| | 18 ga (1.024 m | |
| | | ner |
| Location of the building | | |
| Location of the building | Postal code | |
| | City & state | |
| | Wind load zone | |
| | | |
| | Terrain category | |
| | Height above sea level [feet] | |
| | Snow load zone | |
| Modules | | |
| | Weight of module + rail system [lb/square ft] | |
| | Length of modules ML [feet] | |
| | Width of modules MB [feet] | |
| | Quantity of modules [pieces] | |
| | Distance between rows [feet] | |
| | | |
| | Angle of elevation (β) | |
| Miscellaneous information: | ^ | |
| | | |
| | <i></i> | |
| | · //////////////////////////////////// | |
| | | |
| | n / | |
| | 2////////////////////////////////////// | |
| | | |
| | // /////////////////////////////////// | |
| Our application engineering will gladly assist | | |
| you in chosing the appropriate EJOT Solar | ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ | |
| Fastening System for your project. Please fill | · /////// / patrica. | |
| out the enclosed form <u>completely</u> and send it | My Delance between rone | |
| · · · · · · · · · · · · · · · · · · · | | |
| to solar@atf-inc.com. | | |

Our application engineering is happy to assist you with choosing the right EJOT Solar Fastening System. Please fill out the enclosed form and fax it to: +1 847 568 3713 or send it to solar@atf-inc.com.

EJOT® The Quality Connection



EJOT® Solar Fastening System for concrete substructures

The EJOT Solar Fastening System for concrete substructures is developed upon the basic concept of the EJOT Solar Fastening Systems JA3 & JZ3. It offers the same technical advantages of this system, as a joint between the roof and the mounting system for solar installations. The important difference to the standard EJOT Solar Fastening Systems for eposed fasten metal roofs is the usage of this fastening system in concrete substructures.

All advantages at a glance

- ☐ Usage of an anchor screw A/F13 (material SS A4)
- Usage of the EJOT SDF anchor (special anchor for fastening into concrete)
- □ Shortest anchor length L = 2.362" (60 mm)
- ☐ Flexibility in case of special requests
- Expert advise
- ☐ High product quality through strict quality control
- Quick retrofitting on existing roofs
- No additional holes in the roof cladding
- Use of proven sealing systems
- Very secure anchoring due to fastening directly into the substructure
- Project-related structural initial sizing free of charge possible

Note:

The shortest anchor length is L=2.362" (60 mm). The screw to be used is dimensioned with an allowance due to the elongation of the anchor during assembly. For the hole depth of blind holes at least 3/8" (10 mm) allowance has to be added to the anchor length.

Variants: Set screw DIN 913 Internal hex M10 x Lg A2 drive A/F 5 Lock nut DIN 985 M10 -Plain washer M10 Sealing washer Hex nut M10 E16 Precise defined depth (control) stop **EJOT ORKAN Storm** Washer SDF anchor screw Sealing washer FZD A2 SDF anchor

Product range for EJOT Solar Fastening System for concrete substructures:

| Version | A/F13 / SDF anchor | | | | |
|-----------------|-----------------------------|--|--|--|--|
| | D = 0.392" (10 mm) | | | | |
| | for concrete substructures | | | | |
| Material | stainless steel A4 | | | | |
| Drive | A/F 5 | | | | |
| Throaded port | M10 x 1.969" (50 mm length) | | | | |
| Threaded part | M10 x 2.755" (70 mm length) | | | | |
| Sealing systems | Sealing washer E16/2 + | | | | |
| | EJOT ORKAN Storm Washer | | | | |
| | FZD | | | | |
| Ø [inches (mm)] | 0.276" (7 mm) | | | | |
| | 2.638" (67 mm) | | | | |
| | 3.425" (87 mm) | | | | |
| | 4.212" (107 mm) | | | | |
| | 5.000" (127 mm) | | | | |
| Screw length L | 5.787 (147 mm) | | | | |
| [inches (mm)] | 6.574 (167 mm) | | | | |
| | 7.362 (187 mm) | | | | |
| | 8.149 (207 mm) | | | | |
| | 8.937 (227 mm) | | | | |

Installation note:

| Screw + description | Sub- structure | Pre- drilling Ø [mm] | Hole depth [inches (mm)] | Drive at setscrew | Screw length/ Insertion depth [inches (mm)] |
|---------------------------------|-------------------|-------------------------------|-----------------------------|----------------------------|--|
| SW13-SB-7.0xL/LG + anchor -E16 | | | Anchor length | A/F 5 | min. screw length: sandwich element thickness or trapezoidal profile height + anchor length + min. 3/8" (10 mm) |
| + EJOT ORKAN Storm Washer | Concrete | 10 mm | + min. 0.393" (10 mm) | (for M10 threaded part) | min. screw length: sandwich |
| | | | | | element thickness or trapezoidal profile height + |
| SW13-SB-7.0xL/LG + anchor - FZD | | | | | anchor length + min. 3/4" (20 mm) |



EJOT® Flat Roof Solar Fastening System FDS

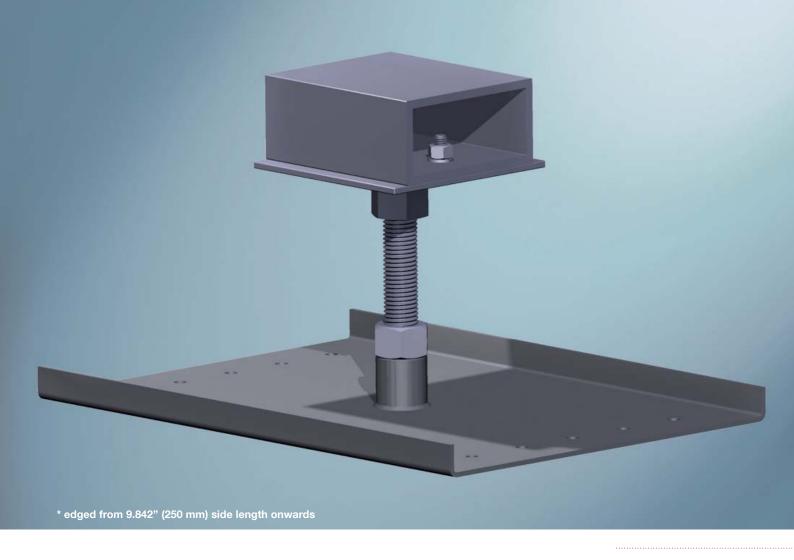
The simple and reliable solution to set up additional installations on your flat roof.

Applications:

- ☐ Basis system to set up the mounting of uprights on flat roofs, e.g.:
 - Fastening of mounting systems for solar and photovoltaic installations
 - Catwalks for maintenance and installations
 - Air conditioning units, switching boxes, etc.

☐ Suitable for:

- Foil systems
- Bitumen systems*
- All common insulating materials
- Water-proof and insulating layers with low bearing capacity
- Substructures with trapezoidal profiles, wood or concrete
- * Each individual case should be analyzed beforehand



EJOT® Flat Roof Solar Fastening System FDS – The advantages at a glance

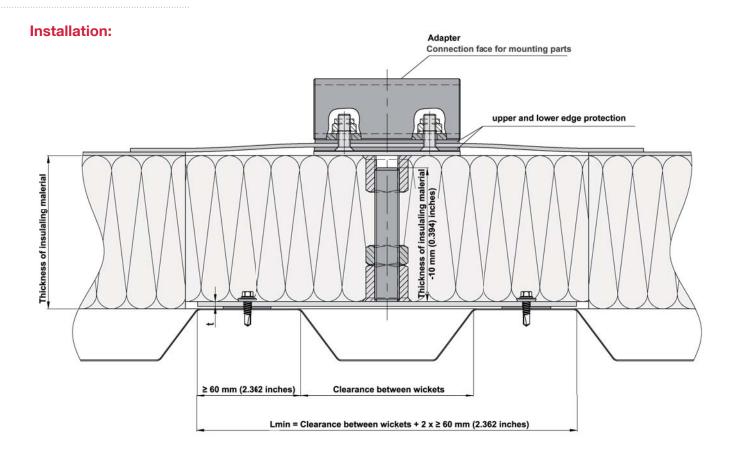
Advantages:

- □ Load application directly onto the stable, load-bearing section => highest safety
- ☐ No pressure load on the roof membrane or thermal insulation
- □ Ideal alignment of the uprights for solar installations independent of:
 - the alignment of the wicket of the trapezoidal profile of the substructure
 - the position of the building
- □ Simple adjustment of unevenness and small differences in height, e.g. regarding the positioning of uprights for solar installations towards the sun
- ☐ Appropriate for supplementary installations
- ☐ Simple, fast and clean installation with EJOT special tools
- ☐ Secure sealing of the roof membrane and diffusion layer
- ☐ No corrosion through usage of stainless steel and aluminum



Note:

- ☐ The adhesive has to be matched to the roofing membrane and it has to be suited to the application
- ☐ Thoroughly clean the respective area of the roofing membrane before applying the adhesive
- Apply the adhesive generously



Product range:

- ☐ Thickness of the insulating layer up to 9.448" (240 mm)
- ☐ The base plate is designed for the existing substructure
- ☐ Trapezoidal metal profiles as substructure
- ☐ Concrete as substructure
- ☐ Use of special proven EJOT fasteners for anchoring into the substructure
- ☐ Adjustment of curved roofing constructions through pivoting adapter (optional)
- □ Supply of special tools for optimal installation on request

Special tools (available upon request)



Cutting tool

Spade to cut out the insulation. Especially suited for mineral wool.



"Corkscrew"

Tool for forming the central hole in the insulation material to take up the threaded part.



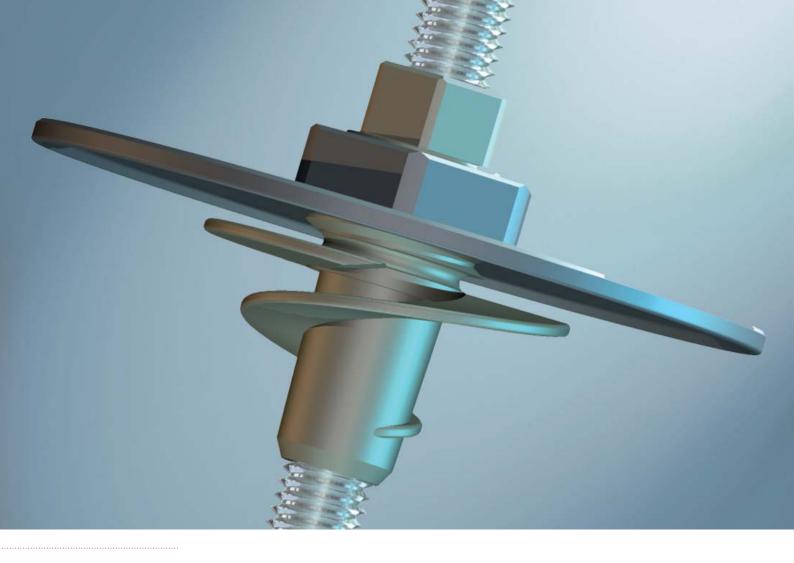
Jig

Accessory for the easy marking of the size and position of the EJOT Flat Roof Solar Fastening System onto the roof.

Questionnaire EJOT® Flat Roof Solar Fastening System FDS

| Information to configure | the EJOT Solar Flat R | oof Fastening System | |
|--|----------------------------|----------------------------------|--------------------------------|
| Date: | | | ı |
| Requesting person: | | | |
| Customer / company: | | | I |
| Contact (Name): | | | |
| Phone - No.: E-Mail: | | | |
| | | | |
| Planned project (City): Planned project (Zip Code): | | | |
| Roof - Length of building [yard]: | | | |
| Roof - Width of the building [yard]: | | | |
| Usage in corrosion critical environment? | ☐ Yes | □ No | |
| (e.g. indoor swimmimg pool, sewage works,) | ∐ Yes | I_ INO | |
| Requested amount [pcs.]: | | (Rough assumption for evaluation | on of quantity needed: about 1 |
| | | fastener every 7.15 yard2) | |
| | | | |
| Substructure | Trapezoidal cross section | on | |
| | ☐ Concrete t = 1.969" - 2 | .756" | ☐ Aerated |
| | ☐ Concrete t > 2.756" | | ☐ Wood |
| Roof covering | ☐ Foil/Membrane | ☐ Bitumen | |
| • | | | |
| Insulation material | □ Polystyrene | ☐ Rock wool | ☐ Foam |
| | | | |
| Roof slope | □ 0°-5° | □ 5°-10° | □ > 10° |
| | | | |
| | | | |
| Information about the roof setup for | systems with trapezoidal c | ross section used as subst | ructure |
| Crown distance [inches] | | | |
| Crown width [inches] Insulation thickness [inches] | | | |
| Wall thickness [gage] | | | |
| | | Eail/ Pitumon | |
| s [†] | • | Foil/ Bitumen | |
| irculatio | | Inculation | |
| Orown width Crown width | own distance | Insulation | |
| 3 | | | |
| / \ | / \ | Trapezoidal cross section | |
| / \ | / _ | Section - | |
| | | | |

Our technichal support will be available for defining the appropriate EJOT Flat Roof Fastening System FDS for your flat roof solar project. Please complete this questionnaire and send the document to: solar@atf-inc.com



EJOT® Solar Fastening System FD

With the EJOT Solar Fastening System FD and its innovative sealing system, the penetration of roofs with membranes (flat roof) and its respective sealing is quick, easy and watertight.

The building authorities approved self-drilling screw (EJOT JT3-2H-6.0x25) is fastened into the substructure (e.g. trapezoidal profile steel/aluminum).

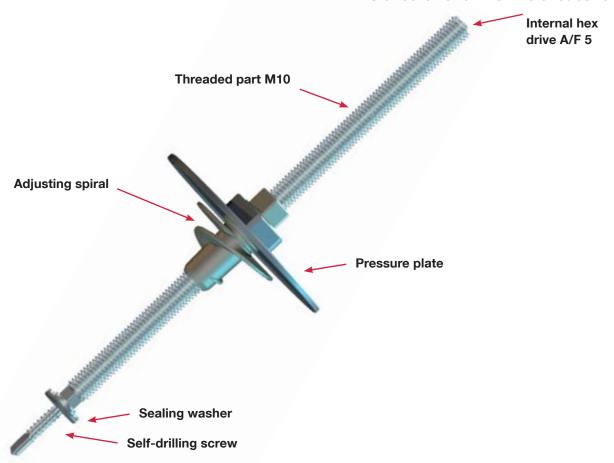
This fastening is designed for the absorption of tensile forces and therefore especially suited for the mounting of lightweight solar mounting systems on flat roofs. Wind suction forces onto the fastened system are securely absorbed by the EJOT Solar Fastening System FD. By this means additional dead load through usage of ballasted solar mounting systems can be avoided on already structurally maxed out flat roof constructions. The ballast could be substituted by the EJOT Solar Fastening System FD when the fastenings become directly integrated into the solar mounting solution.

Features

- ☐ Absorption of tensile forces e.g. wind suction
- □ Fastening into the substructure with EJOT JT3-2H-6.0 x 25 self-drilling screw (for trapezoidal metal profiles as substructure)
- □ Drilling screw with German building authorities approval Z-14.4-426
- ☐ Pre-drilling diameter in sheeting and insulation: d= 16 mm
- ☐ Internal hexagon drive A/F5
- □ Standard threaded part M10 x 7.874" (M10 x 200 mm), grade 304 stainless steel (A2)
- □ Processing of insulation thicknesses up to 6.299" (160 mm)
- ☐ For larger insulation thicknesses upon request
- Adjusting spiral can be changed in height for optimal positioning
- □ Waterproofing with a suitable, liquid sealing material and mechanical clamping between adjusting spiral and pressure plate
- ☐ Fastening of the mountings through protruding threaded part (M10)
- Corrosion resistant

Contact us for project-specific requests with information about substructure type, insulation material thickness and membrane type!

Standard variant for metal substructures



EJOT® Solar Fastening System FD – The advantages at a glance

Advantages:

- Quick installation
- ☐ Ideal for the backfitting on existing flat roofs
- ☐ Minimal drill holes in the roofing membrane
- ☐ Automatic driving of the adjusting spiral into the roofing membrane
- ☐ Minimum destruction of the roofing membrane during assembly of the adjusting spiral
- Quick and easy sealing of the roofing membrane
- ☐ Pre-drilling only in roofing membrane and insulation
- □ Secure assembly of the drilling screw into the substructure
- □ No destruction of the screw joint in the trapezoidal profile due to stripping
- ☐ Integrated sealing of the diffusion layer through the pre-assembled sealing washer
- ☐ Material EJOT Solar Fastening System FD: grade 304 stainless steel (A2)
- □ Plastic parts (made of polyamide with a high proportion of glass fibre) are UV and temperature resistant



Note:

☐ The EJOT Solar Fastening System FD comes as a package witz EJOflex liquid adhesive for PVC, TPO, EPDM and EVA membranes.



EJOT® SUPER-SAPHIR self drilling screws

Features:

- Hexagon drive
- ☐ Free Spin Zone under the head facilitates longitudinal joints
- Small dead centre prevents misalignment on the component surface
- Galvanised steel sealing washer or stainless steel with vulcanised elastomer. Excellent atmospheric and UV-resistance.

Advantages:

- Connect components in one step
- ☐ Drilling, thread-forming and fastening
- Decrease assembly times
- ☐ Save tool changes and costs for drilling tools
- ☐ Available with captive sealing disk upon request

Approvals:

Many EJOT products are building authorities approved or a general building authorities test certificate is available.



The approved and tested products are marked.

Product versions:

Self-drilling screws

EJOT

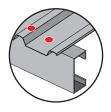
| Screw material | A2 stainless steel with case-hardened carbon steel drill point |
|-----------------------------------|--|
| For components made of | steel or aluminium |
| Building authorities approved | Ü |
| Max. drill capacity [inches (mm)] | 0.472'' (12 mm) |

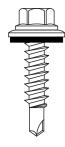
SUPER-SAPHIR JT3

(13)



Product range:





| Ø inches (mm) | Length inches (mm) | Clamping thickness inches (mm) | Packaging unit | Order description | Item number | | |
|---|------------------------------------|--------------------------------|----------------|-------------------|-------------|--|--|
| Sealing wash | Sealing washer E16, Ø 5/8" (16 mm) | | | | | | |
| 1/4" (6 mm) | 1" (25 mm) | 0 - 7/64" (0 - 7 mm) | 500 | JT3-2-6x25-E16 | 3595511321 | | |
| Other dimensions or variants are available upon request | | | | | | | |

EJOT® SUPER-SAPHIR self-drilling screw JT3-2-6,0







APPLICATION RANGE

 fastening profiled metal sheets with/without intermediate insulation onto thin-walled steel/aluminum substructures and wood substructures

APPROVAL

Z-14.4-426 Z-14.1-537

FEATURES

- A2 stainless steel with case-hardened carbon steel drill point
- Stainless steel sealing washer
- Pre-assembled sealing washer

TECHNICAL DATA

| Drilling ca | apacity t _i + t _{ii} | 1,0 + 1,0 mm |
|-------------|--|--------------|
| External I | hexagon drive | A/F8 |

NOTE

Approved for sheet metal thicknesses of:

- 0.80 mm (0.03150" or gage 20) aluminium sheets
- 0.55 mm (0.02165" or US steel gage 24) steel sheets

EJOT® The Quality Connection



DEKTITE® Flashings for Cables of Rooftop Solar Installations

The DEKTITE® flashing enable a perfect waterproofing of cable or pipe feed throughs on roof or facade. Through the flexible rubber pleats thermal changes in length of the pipes or sheathing elements are not constricted. Fatigue fractures, which might occur with rigid cable/pipe feed throughs, are impossible with DEKTITE flashings.

Features:

- □ Standard dimension for cable bundle or pipe diameters of up to 24.015" (610 mm)
- Weather resistant through the construction industry proven EPDM
- Unsusceptible to UV-radiation
- Adaptable to all roof profiles

Advantages:

- Long lifetime
- ☐ Thermal stability: EPDM will withstand temperatures from -50 °C to +115 °C (-58 °F to 239 °F)

with intermittent temperatures up to +150 °C (302 °F)

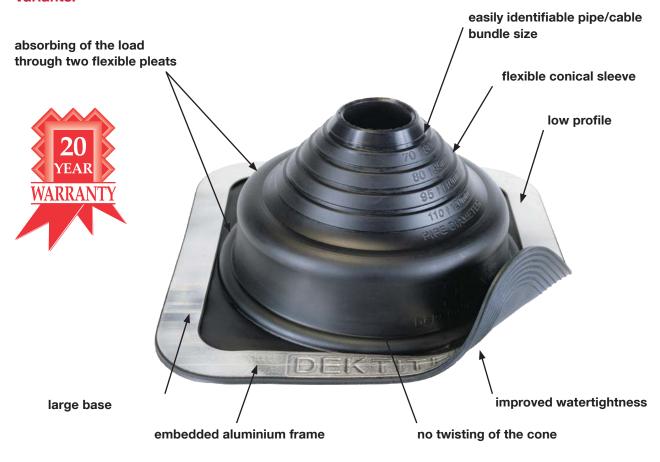
- Special solutions for higher temperatures upon request
- □ Low-temperature resistance: up to 50 °C (-58 °F)
- ☐ Flexible adjustment
 - to different profiles
 - to all pipe materials
 - to pipe and cable bundle diameters up to 24.015" (610 mm)

Note:

When using the DEKTITE® flashing, amongst others, the specifications of the DIN 18807 or respective national guidelines and regulations have to considered. Pipe/Cable flashing may not be installed in the vicinity of horizontal or longitudinal joints.



Variants:



EJOT® The Quality Connection



Product range:

Dektite® Square Flashing

Installation Pack

APPLICATION RANGE

- pipe flashing onto metal roofs
- feed through of cable bundle of solar installations on metal roofs

ADVANTAGES

- Perfect seal on roof and facade
- No interference of thermal elongation of pipes
- No fatigue fracture

NOTICE

Use Bulb-tite rivets for corrugated fibre-cement slabs

INCLUDED IN DELIVERY

- 1 flashing
- 1 cartridge of EJOPLAST joint sealant
- 1 EJOT self-drilling screw kit



| for Ø inches (mm) | Base inches (mm) | Roof pitch (°) | Cartridge content in fluid ounces (ml) | Self-drilling screw content (pieces) | PU | Order description | Item number |
|-----------------------------|-----------------------------|----------------------|---|---|----|-------------------|-------------|
| 0 - 1.378 (0 - 35) | 3.897 x 3.897 (99 x 99) | 0 - 60 | 2.705 (80) | 8 | 1 | DFE 0-35 | 8200004704 |
| 0.196 - 2.165 (5 - 55) | 5.393 x 5.393(137 x 137) | 0 - 35 | 2.705 ((80) | 8 | 1 | DFE 5-55 | 8200104704 |
| 1.968 - 2.755 (5 - 120) | 7.007 x 7.007 (218 x 218) | 0 - 35 | 2.705 ((80) | 16 | 1 | DFE 5-120 | 8200304704 |
| 4.330 - 6.692 (110 - 170) | 11.181 x 11.181 (284 x 284) | 0 - 35 | 2.705 ((80) | 20 | 1 | DFE 110-170 | 8200404704 |
| 6.299 - 8.661 (160 - 220) | 14.370 x 14.370 (365 x 365) | 0 - 35 | 2.705 ((80) | 28 | 1 | DFE 160-220 | 8200604704 |
| 6.299 - 11.811 (160 - 300) | 17.834 x 17.834 (453 x 453) | 0 - 35 | 10.482 (310) | 32 | 1 | DFE 160-300 | 8200704704 |
| 11.417 - 17.322 (290 - 440) | 22.874 x 22.874 (581 x 581) | 0 - 35 | 10.482 (310) | 40 | 1 | DFE 290-440 | 8200904704 |



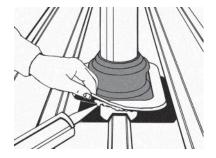
Assembly Instruction



1. Adjust Dektite® to the pipe or cable bundle



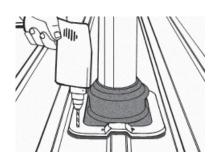
2. Adjust Dektite® to the profiled sheet and mark



3. Apply sealant



4. Adjust Dektite® to the shape of the profiled sheet



5. Fasten Dektite® with EJOT self-drilling screws or Bulbtite rivets.



EJOT® Tools and Accessories

EJOPLAST Joint Sealant

APPLICATION RANGE

Sealing the pipe flashing

FEATURES

- EJOPLAST is a single-component universal sealant based on polycarboxylic acid copolymeric base
- EJOPLAST adheres to all conventional materials such as steel, aluminium, copper, brass, glass, wood, ceramic, bitumen, concrete, masonry, plaster, plexiglas, tiles, roof tiles, polyester, etc. smooth, non-porous substructures can even be wet, while porous surfaces should be dry.
- EJOPLAST can be cleaned with standard cleaning agents, but not with solvents.
- EJOPLAST hardens through the evaporation of solvents and is impervious to water from the beginning, because it forms an immediate skin.
- The surface is adhesive-free after 20-30 minutes (depending on temperature), likewise immediately after contact with water (e.g. by planing).



| Content in fluid ounces (ml) | Coulour | PU | Order description | Item number |
|------------------------------|---------|----|-----------------------|-------------|
| 2.705 (80) | clear | 1 | EJOPLAST 80 mm clear | 8200003000 |
| 10.482 (310) | clear | 1 | EJOPLAST 310 mm clear | 8200001000 |



Hexagon Driver Bits for EJOT Solar Fastenings

FEATURES

• External hexagon drive as per DIN 3126

TECHNICAL DATA

External hexagon drive 1/4" ≈ 6.3 mm

| Type and size | Drive | Length in inches (mm) | Order description |
|---------------|-------|-----------------------|-------------------------|
| A/F 5 | С | 1" (25mm) | Hexagon A/F 5-1/4"/Cx25 |



| Ø mm | Length in inches (mm) | Rotation speed rpm | Order description | Item number |
|---------|-----------------------|--------------------------|-------------------------|-------------|
| Form S | | | | |
| 5.5 | 6.890" (175 mm) | 750 | Drill Bit HSS 5.5 x 175 | 9250408000 |
| 5.5 | 8.661" (220 mm) | 750 | Drill Bit HSS 5.5 x 220 | 9250423000 |
| 6.8 | 6.890" (175 mm) | 600 | Drill Bit HSS 6.8 x 175 | 9250680175 |
| 6.8 | 8.858" (225 mm) | 600 | Drill Bit HSS 6.8 x 225 | 9250510000 |
| 7.0 | 6.890" (175 mm) | 600 | Drill Bit HSS 7.0 x 175 | 9250500000 |
| 7.0 | 8.858" (225 mm) | 600 | Drill Bit HSS 7.0 x 225 | 9250493000 |
| 7.2 | 6.890" (175 mm) | 600 | Drill Bit HSS 7.2 x 175 | 9250505000 |
| 7.2 | 8.858" (225 mm) | 600 | Drill Bit HSS 7.2 x 225 | 9250494000 |
| 7.4 | 6.890" (175 mm) | 600 | Drill Bit HSS 7.4 x 175 | 9250507000 |
| 7.4 | 8.858" (225 mm) | 600 | Drill Bit HSS 7.4 x 225 | 9250497000 |

Precision drill bit HSS

APPLICATION RANGE

For structural steel

ADVANTAGES:

- Special polish to ensure high drilling capacity in case of low drilling pressure
- Short chip flute
- Insensitive to breaking

FEATURES

Long service life



EJOT Fastening Systems LP

9900 58th Place, Suite 300, Kenosha, Wisconsin 53144 USA.

phone: +1 262-612-3550 fax: +1 262-721-1245 e-mail: info@ejot-usa.com internet: www.ejot-usa.com